# **Serrated Locking Plates**

Stainless Steel, Weldable







Stainless Steel

## 🕴 Туре

- A With through hole, without bushing
- B With threaded bushing
- **C** With threaded bushing and positioning hub

## **Metric table**

| Ų                 | 2                       |    |                                |  |                  |                             |                   |                |                   | Dimension         | s in: millime | ters - <i>inches</i>    |
|-------------------|-------------------------|----|--------------------------------|--|------------------|-----------------------------|-------------------|----------------|-------------------|-------------------|---------------|-------------------------|
| d1                | <b>z</b><br>Tooth count |    | <b>d<sub>2</sub></b><br>Type A | <b>d<sub>3</sub></b><br>Type B<br>Type C | d₄               | <b>d</b> <sub>5</sub> –0.15 | h1                | h <sub>2</sub> | m                 | s                 | t             | <b>w</b> min.<br>Stroke |
| 35<br><i>1.38</i> | 24                      | 36 | B 12                           | M 8                                      | 3<br><i>0.12</i> | 12<br><i>0.47</i>           | 12<br><i>0.47</i> | 1.7<br>0.07    | 26<br><i>1.02</i> | 17<br><i>0.67</i> | 2.5<br>0.10   | 2.5<br><i>0.10</i>      |
| 55<br>2.17        | 24                      | 36 | B 16                           | M 10                                     | 4<br>0.16        | 16<br><i>0.63</i>           | 17<br><i>0.67</i> | 2.8<br>0.11    | 42<br>1.65        | 22<br>0.87        | 3<br>0.12     | 4<br>0.16               |
| 75<br>2.95        | 24                      | 36 | B 20                           | M 12                                     | 5<br>0.20        | 20<br>0.79                  | 22<br>0.87        | 4.7<br>0.19    | 60<br>2.36        | 27<br>1.06        | 4<br>0.16     | 5<br>0.20               |

## Specification

- Plate Stainless steel AISI CF-8 Precision casting
- Threaded bushing
- Stainless steel AISI 304

• Thrust spring

Stainless steel AISI 301

 Stainless Steel Characteristics → page 2143 RoHS compliant

## Information

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NI

With GN 188 serrated locking plates, components can be adjusted and locked form-fit at a defined angle. They are attached by welding.

The serration is aligned exactly with the holes  $d_4$ , which guarantees a parallel or right-angled arrangement.

The tooth count of 24 / 36 enables the adjustment in 15° or 10° steps, resulting in the indexing positions listed in the separate table.

During assembly, the thrust spring is placed between the serrated locking plates and ensures that the serrated locking plates separate properly when removed. The delivery includes two serrated locking plates, a thrust spring and, depending on the version, a threaded bushing.

#### see also ...

Serrated Locking Plates GN 187.4 (Steel / Stainless Steel) → page 1160

Serrated Locking Plates EN 189 (Plastic) → page 1167

| How to order      | 1 | Outer diameter d <sub>1</sub> |
|-------------------|---|-------------------------------|
|                   | 2 | Tooth count z                 |
|                   | 3 | Туре                          |
| GN 188-75-24-C-NI | 4 | Material                      |

## GN 188 Serrated Locking Plates continued



3.5

| °<br>∽<br>° |
|-------------|
|             |
| 4           |

| <b>z</b><br>Tooth count | Angle<br>steps | Possible a | angles / index | positions |     |     |     |     |
|-------------------------|----------------|------------|----------------|-----------|-----|-----|-----|-----|
| 24                      | 15°            | 0°<br>L    | 15°<br>        |           | 30° | 45° | 60° | 90° |
| 36                      | 20°            | 0°         | 10°            | 20°       | 30° |     | 60° | 90° |

## Application example

