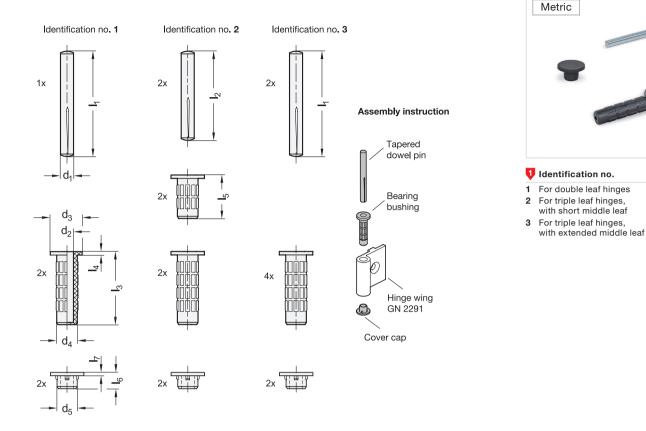
## **Hinge Pin Sets**

Plastic, for Hinge Leafs GN 2291





### Metric table

Dimensions in: millimeters - inches

d <sub>1</sub>	$d_2$	$d_3 \pm 0.2$	d <sub>4</sub>	<b>d</b> <sub>5</sub>	I <sub>1</sub>	l <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	I <sub>6</sub>	I <sub>7</sub>
6 0.24	6.15 0.24	13.9 0.55	8 0.31	7.8 0.31	60 2.36	50 1.97	33 1.30	1 0.04	20 0.79	7.5 0.30	1.5 0.06
0.24	0.24	0.55	0.37	0.37	2.30	1.97	1.30	0.04	0.79	0.30	0.00

#### **Specification**

GR

• Bearing bushing / cover cap Plastic Technopolymer (Polyamide PA) Gray, RAL 7024



- Plastic Characteristics → page 2135
- · RoHS compliant

#### Information

GN 2290 hinge pin sets are designed as components for GN 2291 hinge leaf for mounting individual hinge versions.

Hinge pin sets with identification no. 1 are designed for double leaf hinges, while hinge pin sets with identification no. 2 and 3 are designed for three leaf hinges. Hinge pin sets with identification no. 2 are used exclusively for short middle leafs with a length of 40 mm. For extended middle leafs, identification no. 3 has to be used.

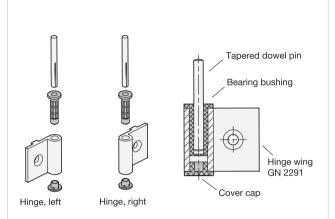
### see also...

- Hinge Wings GN 2291 → page 1354
- Double Winged Hinges GN 2292 (with Positioning Guide) → page 1409
- Double Winged Hinges GN 2294 → page 1410
- Triple Winged Hinges GN 2295 → page 1350



3.7

### **Mounting information**



#### Left / right hinges

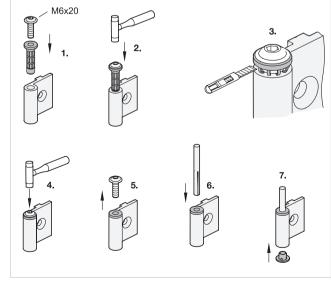
Right or left hinges can be created by the direction in which the bearing bushings are inserted into the hinge leaf.

# Cabinet U-handle GN 565.1 Door to be unhinged Door not to be unhinged

#### Mounting on door frames

For mounting a door that should be removable, two hinges of the same type must be attached to the door frame.

If the door is not supposed to be removable, the door must be mounted with at least one right hinge and one left hinge.



## **Assembly**

- 1. Position the bearing bushing with the desired installation direction on the hinge leaf. Then insert a screw with a collar such as an ISO 7380 oval head screw into the bearing bushing to protect the bearing bushing collar from damage while hammering in.
- 2. Hammer in the bearing bushing until about 1 mm remains between the bearing bushing collar and the hinge wing.
- 3. Remove the burr on the bearing bushing using a knife.
- 4. Hammer in the bearing bushing all the way.
- 5. Remove the screw.
- 6. Hammer a tapered dowel pin into the bearing bushing.
- 7. Place the cover cap on the opposite side of the hinge wing.

Insert the other bearing bushings according to points 1 to 5.