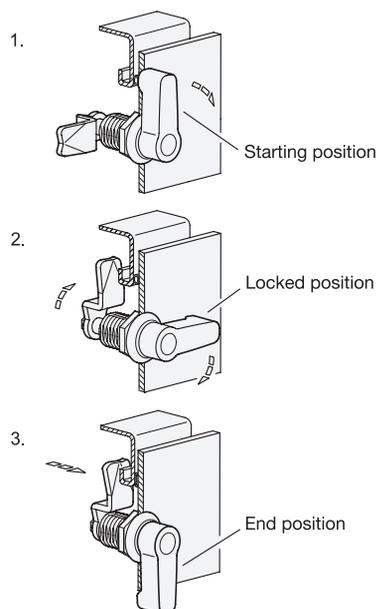




Construction and assembly instructions



1. Latch arm in starting position.
2. The first 90° turn of the actuator or socket key the latch arm into the locking position.
3. Turning the actuator further by another 90° will lift the latch in linear direction by 6 mm, pulling the door leaf against the frame or the seal and generating a vibration-proof lock.

For installation, set a hole in the door, cover or hatch as shown in the outline drawing.

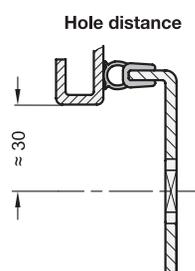
When installed, the rotary clamping latches are inserted through the hole from the front. The hexagon nut can then be pushed over the latch from the back and bolted in place.

The required installation bore in the door leaf, is usually generated by punching or laser machining in series production.

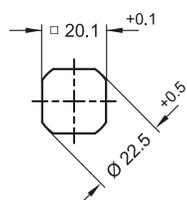
The installation bore diameter can also be created by drilling or milling as shown in the outline drawings.

For small series and steel sheets below 2 mm thickness, the sheet metal punches GN 123 are the tool of choice. → www.jwwinco.com

Load of compression cam latches	
Max. torque	4.5 Nm
Max. axial force / max. static load	340 N 76.44 lbf



Installation hole for punching or laser machining



Installation hole for drilling or milling

