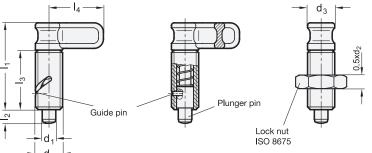
Cam Action Indexing Plungers

Steel, Latch Arm Plastic, Plunger Pin Protruded in Normal Position





Metric



3.2

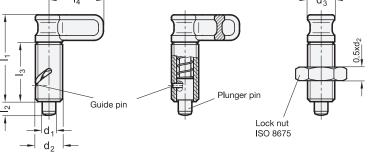
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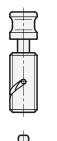
Type

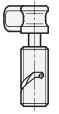
- Non lock-out, without lock nut
- AK Non lock-out, with lock nut
- Lock-out, without lock nut
- RK Lock-out, with lock nut
- With safety lock-out, without lock nut
- SK With safety lock-out, with lock nut

Dimensions in: millimeters / inches

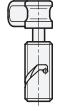


Plunger pin retracted

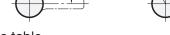




120







Metric table

•	•								
d ₁	d_2	d ₃	I₁ ≈	I ₂	I ₃	14	Spring load ≈	Spring load ≈	
Pin h9 Bore +0.03					min.		Initial	End	
6 0.236	M 16 x 1.5	16 0.63	51 2.01	8 0.31	35 1.38	32 1.26	6.5 N 1.46 lbf	20 N 4.50 lbf	
8 0.315	M 16 x 1.5	16 0.63	51 2.01	8 0.31	35 1.38	32 1.26	6.5 N 1.46 lbf	20 N 4.50 lbf	
10 0.394	M 16 x 1.5	16 0.63	51 2.01	8 0.31	35 1.38	32 1.26	6.5 N 1.46 lbf	20 N 4.50 lbf	

Specification

Guide

Steel, zinc plated, blue passivated finish

Plunger pin

Stainless steel AISI 303

Lever arm

Plastic, Polyamide (PA)

- · Black, matte finish
- Not removable

RoHS

On request

Stainless steel guide

Technical Information

Load Rating Information	QVX
ISO Fundamental Tolerances	QVX
Plastic Characteristics	QVX
Stainless Steel Characteristics	QVX

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Cam action indexing plungers GN 712 are used in applications where the plunger pin must not protrude continually. When the lever arm is turned by 90 or 120 degrees in a counter-clockwise direction, the plunger pin is moved through a curved opening in the body. Then, the plunger pin is retracted. Depending on the type, the plunger pin is moved back by a pressure spring in its original position (Type A), is held in retracted position (Type R), resp. is secured against accidental operation (Type S). In order to move the plunger pin, this safety version requires an additional lifting of the latch.

see also	Page
CN 740.4 Com Action Indexing Dispage (Dispage Dis Detrocted in Normal Decition)	0\/V

GN 712.1 Cam Action Indexing Plungers (Plunger Pin Retracted in Normal Position)

How to order 1 Pin diameter d₁ 2 Thread d₂ GN 712-8-M16x1.5-R Туре